Local Release of Antibiotics for Surgical Site Infection Management Using High-Purity Calcium Sulfate: An In Vitro Elution Study

Sean S. Aiken,¹ John J. Cooper,¹ Hannah Florance,² Matthew T. Robinson,² and Stephen Michell²

Abstract

Background: The aim of this study was to characterize the elution of four antibiotics from pharmaceuticalgrade calcium sulfate beads and show that the eluted antibiotics retained efficacy.

Methods: Calcium sulfate was combined with gentamicin, tobramycin, vancomycin, or rifampicin (ratio: 20g of calcium sulfate, to 240mg, 500mg, 900mg, and 600mg of antibiotic, respectively). Three grams of beads were immersed in 4mL of sterile phosphate-buffered saline (PBS) at 37°C. At each time point (4, 8, 24 h; 2, 7, 14, 28, 42 days), eluates were removed for analysis by liquid chromatography–mass spectrometry. The antimicrobial efficacy of antibiotics combined with calcium sulfate beads after 42 d was tested by a modified Kirby-Bauer disc diffusion assay.

Results: All samples showed a generally exponential decay in the eluted antibiotic concentration. At the first time point, both gentamicin and tobramycin had eluted to a peak concentration of approximately 10,000mcg/mL. For rifampicin, the peak concentration occurred at 24 h, whereas for vancomycin, it occurred at 48 h. The eluted concentrations exceeded the minimum inhibitory concentration for common periprosthetic joint infection pathogens for the entire span of the 42 study days. Mass spectrometry confirmed all antibiotics were unchanged when eluted from the calcium sulfate carrier. Antimicrobial efficacy was unaltered after 42 d in combination with calcium sulfate at 37° C.

Conclusions: Pharmaceutical-grade calcium sulfate has the potential for targeted local release of tobramycin, gentamicin, vancomycin, and rifampicin over a clinically significant time period.

A N AREA GAINING INCREASING INTEREST for treating bone
and soft-tissue infections is the controlled release and local delivery of antibiotics from suitable carriers [1–6]. The benefits of ''local release'' are significant and include the ability to provide very high local concentrations of antibiotic, many times the minimum inhibitory concentration (MIC) [7], with serum concentrations and associated toxicity remaining low [8–10]. It has been suggested that such high concentrations can even penetrate a biofilm [11]. Research indicates that the outcomes of treating bacterial infections with surgical debridement and the short-term placement of antibiotic-loaded cement have been significantly better than those of surgical treatment alone [12]. The local release of antibiotics in combination with systemic therapy is superior to systemic therapy alone in two-stage arthroplasty revision procedures [13].

One of the most adopted materials for local release of antibiotics is polymethylmethacrylate (PMMA) [14,15]. However, this material has a number of significant disadvantages. It is a dense, acrylic, and non-resorbing material, which generally must be removed in a second surgical procedure when its function has been fulfilled to avoid becoming a nidus for future infection [16]. Also, it can release subinhibitory concentrations of drugs over an extended implantation period, and bacteria adherent to PMMA cement thus can acquire resistance to the loaded antibiotic because of long exposure to the subinhibitory concentrations [17–19]. In addition, PMMA is not suitable for delivery of thermosensitive antibiotics because of the high temperatures generated during PMMA curing [20,21].

Fully bioabsorbable carriers are now the subject of extensive investigation [22–24]. One such material is calcium sulfate, with recent literature discussing its application in combination with antibiotics [16,25,26], including its safe and efficacious use in infected soft-tissue sites [27].

¹Biocomposites Ltd., Keele Science Park, Staffordshire, United Kingdom.

²Biosciences, College of Life and Environmental Sciences, University of Exeter, Exeter, United Kingdom.

There is a variety of data in the literature on the in-vitro elution rates of various antibiotics from a number of carrier materials [23,28–38], including calcium sulfate [20,39–43]. Literature reports a large variation in the in-vitro experimental methods used to determine antibiotic elution. Methods differ in the quantity of material tested, the nature by which the sample is presented to the solution (single small beads [20,42,43] and larger cast cylinders [40,41]), the volume and nature of the solution into which the sample is immersed, the volume removed for analysis, and the eluent sampling intervals. It is difficult to correlate in vitro with in vivo conditions.

When investigating the elution of tobramycin from calcium sulfate beads, McLaren et al. [44] considered the assumptions made when approximating surgical site conditions. Those authors estimated that many orthopaedic surgical sites have a volume of 100mL or less and are commonly filled with as much as 40 antibiotic-loaded calcium sulfate/antibiotic beads of unspecified size. Despite this observation, this in-vitro elution study immersed only 8 beads in 20mL of buffered saline. In the Discussion, the need for additional investigation to characterize elution from calcium sulfate during the first 24 h of implantation was noted.

The current study was designed to establish an experimental protocol that more closely mimics the clinical situation for the material–antibiotic combinations in order to provide elution data of greater clinical relevance. This protocol was then used to determine the elution profiles of four commonly used antibiotics, namely, tobramycin, gentamicin, vancomycin, and rifampicin over a period of 42 d, the typical time period over which calcium sulfate beads would be fully resorbed in vivo [45,46].

Materials and Methods

Experimental design

The in-vitro conditions were intended to mimic the implantation of calcium sulfate beads in a small bone defect. Two bead sizes were investigated. Beads were hemispherical with diameters of either 3mm or 6mm.

The volume fill of 3g of 3-mm calcium sulfate beads is 3.4mL, whereas the volume fill of 3g of 6-mm calcium sulfate beads is 4.2mL. The use of this quantity of beads for the elution experiment was comparable to the quantity of beads used clinically in small bone defects/voids of approximately 4mL volume, a size comparable to that observed in osteomyelitis [25,47]. The addition of 4mL of phosphate-buffered saline (PBS), pH 7.4, to the elution vessel enabled a sufficient volume of liquid for eluent collection whilst ensuring fluid coverage of the beads, mimicking a small bone void, with the limited volume available for both bead placement and subsequent filling of the interstitial space between the beads (blood, serous fluid, extracellular matrix, etc.).

Considering a dynamic surgical site environment, balancing bleeding and capillary leaking at the site with resorption with venous and lymphatic return, a partial exchange of eluent was used (1.5-mL daily exchange of a total volume of 4mL) in an attempt to represent the antibiotic concentrations present in a relatively stable surgical site more accurately [44].

A concern when incorporating antibiotics into a delivery vehicle is the effect of the carrier material on the antibiotic and the potential for it to cause chemical changes to the antibiotic that may affect both its antimicrobial efficacy and the biological response. The elution concentrations in this study were determined using liquid chromatography–mass spectrometry (LC-MS), a powerful technique with high sensitivity and selectivity. An advantage of using this technique was that the identity of the eluted antibiotics could be confirmed in order to determine if there had been any change in the antibiotic chemistry. To identify any change in the antimicrobial properties of the antibiotics following combination with calcium sulfate over 42 days, the aged and non-aged beads were tested using a modified Kirby-Bauer disc diffusion assay [48–50].

Preparation of beads

Ten-milliliter kits containing 20g of pharmaceutical-grade calcium sulfate alpha-hemihydrate powder (CSH; Stimulan[®], Biocomposites Ltd, Keele, Staffordshire, UK) were used to prepare the antibiotic-impregnated beads; 20g of CSH was mixed with 6mL of gentamicin sulfate solution (40 mg/mL, Hospira UK Ltd., London, UK) for gentamicin-loaded beads; For the tobramycin-containing beads, 20g of CSH was mixed with 500mg of tobramycin sulfate powder (Gallipot Inc, now Fagron US, St. Paul, MN) and thoroughly blended prior to the addition of 6mL of sterile water. For the vancomycincontaining beads, 20g of CSH was mixed with 1g of vancomycin hydrochloride powder (Hospira UK) and thoroughly blended prior to the addition of 6mL of sterile water. For the beads containing rifampicin, 20g of CSH was mixed with 600mg of rifampicin powder (Sigma–Aldrich UK, Dorset, UK) and thoroughly blended prior to the addition of 6mL of sterile water.

In each case, all components were mixed thoroughly for 30 to 60 sec to form a smooth paste, which was pressed into 3.0 or 6.0-mm diameter cavities in the flexible mold (Fig. 1A).

FIG. 1. Preparation of calcium sulfate beads using flexible mold.

The beads were left undisturbed for 30 to 60 min to hydrate and set according to the reaction:

$$
CaSO_4 \ 1/2 \ H_2O + 1 \ 1/2 \ H_2O = CaSO_4 \ 2 \ H_2O
$$

When set hard, the beads were removed from the mold by flexing it (Fig. 1B).

By using thorough mixing in the preparation of the beads, a homogenous mixture of antibiotic and CSH was achieved. Therefore, the concentration of antibiotic per weight of beads could be calculated (Table 1).

Antibiotic elution from 3g of beads

Three grams $(\pm 0.05 \text{ g})$ of each antibiotic and bead size combination (Table 1) was placed in sterile 7-mL tubes, to which 4mL of sterile PBS was added. Tubes were incubated in the dark at 37°C. The time points chosen to determine elution were 4, 8, and 24 h and 2, 7, 14, 28, and 42 d. At each time point, three 0.5-mL samples of the PBS were removed for analysis by mass spectrometry. The same amount of fresh PBS was replaced and the tubes returned to the incubator.

The three individual eluate samples from each vial were frozen immediately at -20° C. All eluate samples were stored under these conditions until analyzed together at the end of the final elution time point of 42 d. Prior to LC-MS analysis, the eluates were defrosted on ice. The 0.5-mL aliquots were transferred to fresh tubes. These were centrifuged at 4° C, and then 0.2mcm from each sample was syringe filtered directly into glass autosampler vials to remove any particulate matter. The autosampler holding the vials was held at 4° C.

Antibiotic solutions prepared from the same stocks as those used to prepare the beads were used as standards for assay development and quantification by LC-MS. Quantification was carried out using a triple quadrupole (QQQ) mass spectrometer (MS) coupled to a 1200 series rapid-resolution high-performance liquid chromatography (HPLC) stack (Agilent Technologies, Part of Microlease, Morrisville, NC). Depending on the concentration, samples were analyzed either neat or diluted to ensure values fell within the linear range of the standard curves. Concentrations were calculated from peak areas using standard curves developed from dilutions of antibiotic prepared to known concentrations.

The gas temperature in the source was 325° C with a flow rate of 9 L/min. The nebulizer pressure was 35 pounds per square inch and the capillary voltage 3.5 kV. Fragmentor and collision energy voltages were optimized for each antibiotic and are listed in Table 2 along with the relevant multiple reaction-monitoring (MRM) values.

Quantification by LC-MS

Standard curves of each antibiotic were used to determine the limits of detection (LoD) and linear ranges of detection using peak areas. Test solutions were prepared for which the concentrations were unknown to the user. These were run twice, once directly and once spiked with a known concentration of the relevant antibiotic, ensuring peak areas fell within the linear range. This ascertained whether ion suppression would prevent quantification directly from a standard curve without further dilution. If there was no ion suppression, eluates were analyzed directly from a standard curve comprising a minimum of five concentrations. Otherwise, samples were diluted to obtain a concentration low enough to prevent this problem.

Antibiotic stability

In previously published elution experiments for antibiotics combined with calcium sulfate [20], samples were frozen for a maximum of 10 days before quantifying the antibiotic content so as to minimize the risk of the antibiotics degrading over time. As samples in this experiment were stored frozen for a maximum of 42 d, an antibiotic control was used, whereby a sample of the antibiotic solution used for LC-MS calibration and testing was kept aside and processed alongside the eluate samples (both incubation and freezing). The results were checked against the original standard curve to confirm the stability of the antibiotic. Therefore, tubes containing 4mL of prepared antibiotics at the maximum concentration shown in Table 1 were incubated alongside the elution study samples.

			Antibiotic Concentration		
Antibiotic		$CSH(g)$ Bead diameter (mm) mg/10mL CaSO ₄ mg/3g CaSO ₄ Max. mg/mL ^a			
Gentamicin sulfate solution (40 mg/mL)	20 20	3.0 6.0	240	28	7.00
Tobramycin sulfate	20 20	3.0 6.0	500	57	14.25
Vancomycin hydrochloride	20 20	3.0 6.0	900	100	25.00
Rifampicin	20 20	3.0 6.0	600	68	17.00

Table 1. Antibiotics and Their Concentrations

^aCalculated as the maximum achievable concentration of antibiotic when 3g of prepared beads are placed in 4mL of phosphate-buffered saline.

Antibiotic	<i>Precursor</i> m/z	<i>Product</i> m/z	Polarity	<i>Fragmentor (V)</i>	Collision Energy (V)
Gentamicin	478.3	156.9	Positive	120	20
Tobramycin	468.3	162.8	Positive	120	20
Vancomycin	.448.4	1402.2	Negative	135	35
Rifampicin	823.4	150.8	Positive	135	30

Table 2. Fragmentor and Collision Energy Voltages Optimized for Each Antibiotic

Antibiotic efficacy

In order to determine the preservation of antimicrobial efficacy of the antibiotics in the beads over the 42-d period, samples of antibiotic-loaded beads were prepared as described above. These beads were tested using a modified Kirby-Bauer disc diffusion assay [48–50]. The control was beads either aged or non-aged and prepared without antibiotic. The beads were prepared either immediately prior to testing or stored for 42 d at 37° C in sealed sterile moistureimpermeable foil pouches prior to testing. Zone of inhibition (ZOI) testing of aged and non-aged beads containing the antibiotics and antimicrobial susceptibility testing discs (AST discs) (tobramycin 30mcg, vancomycin 30mcg, rifampicin 5mcg, and gentamicin 200mcg (Oxoid Ltd, a division of Thermo Fisher Scientific, Basinstoke, Hamphire, UK) was performed in triplicate against *Staphylococcus aureus* American Type Culture Collection strain (ATCC) 6538 and *Staphylococcus epidermidis* ATCC 12228. Tryptone soy agar (TSA) plates were seeded (0.2mL) with a suspension of the relevant organism containing approximately 10^8 colonyforming units [CFU]/mL. The plates were transferred to an incubator operating at $35 \pm 2^{\circ}$ C for 30 min. The plates were removed from the incubator and the beads or discs placed on the surface. The plates were then incubated at $35 \pm 2^{\circ}$ C for 24 h, after which time, they were removed from the incubator and examined for any clear zones around the test sample. Zones were measured from the edge of the bead or control disc to the zone perimeter, calculating the total zone diameter including the sample. Images were taken of the plates.

FIG. 2. Concentration (mcg/mL) of gentamicin, vancomycin, tobramycin, or rifampicin determined by liquid chromatography–mass spectrometry over time in phosphatebuffered saline removed from tubes containing 3g of 3-mm beads. Bars represent standard error of the mean.

Results

Quantification by LC-MS

Correlation of standard curves (R^2) for all antibiotics was \geq 0.975. Figures 2 and 3 show the mean antibiotic concentrations of eluate samples taken from tubes containing 3g of beads. All samples showed a generally exponential decay in eluted antibiotic concentration with respect to time. At the first, 4-h, time point, gentamicin had eluted to peak concentrations (3-mm beads 6,400mcg/mL, 6-mm beads 10,400mcg/mL). The elution of gentamicin was maintained at a higher level for a longer duration with the 6-mm beads. By comparison, the 3-mm beads showed a sharp drop in detectable concentrations at 14 d.

Elution of tobramycin followed the same pattern, with peak concentrations at 4 h (3-mm beads 10,300mcg/mL, 6-mm beads 6,700mcg/mL). However, higher elution was achieved with the 3-mm beads.

For rifampicin, the peak concentration occurred at the 24-h time point (3-mm beads 88,000mcg/mL, 6-mm beads 15,200mcg/mL), whereas for vancomycin, it occurred at 48 h (3-mm beads 13,500mcg/mL, 6-mm beads 10,400mcg/mL).

For 3-mm beads, rifampicin and vancomycin maintained a higher concentration in the PBS than tobramycin and gentamicin from 8 h onwards. Rifampicin 6-mm beads initially maintained a higher concentration (8 to 48 h), whereas vancomycin was at a higher concentration at 7 and 14 d.

Significant concentrations of eluted antibiotic were noted at 42 d (gentamicin: 3-mm beads 5mcg/mL, 6-mm beads 6mcg/mL; tobramycin: 3-mm beads 30mcg/mL, 6-mm beads

FIG. 3. Concentration (mcg/mL) of gentamicin, vancomycin, tobramycin, or rifampicin determined by liquid chromatography–mass spectrometry over time in phosphatebuffered saline removed from tubes containing 3g of 6-mm beads. Bars represent standard error of the mean.

	Zone size (mm) Total zone size including sample, edge of the bead, or control disk to the zone perimeter							
	Tobramycin beads	18, 7.7	19, 8	19, 7.7	19, 7.8	19, 7.8	19, 7.8	
Vancomycin beads	18, 5.7	18, 6	18, 6.4	16.3, 5.5	16.3, 5.5	17, 6		
Rifampicin beads	30, 12.6	30, 13	30, 12.4	30, 12.3	29, 11.5	30, 12.3		
Gentamicin beads	20, 8	20, 8	19.8, 8	19.7, 7.3	19.7, 7.3	20, 7.5		
Unloaded beads (control)	No zone	No zone	No zone	No zone	No zone	No zone		
Tobramycin disc 30 mcg	16.7, 5.9	15.3, 4.9	16.8, 5.9	NT	NT	NT.		
Vancomycin disc 30 mcg	13.8, 4	13.7, 4	13.7, 3.5	NT	NT	NT		
Rifampicin disc 5 mcg	25.5 ^a 9.5	25.3 ^a 9.3	$25^{a}9$	NT	NT	NT		
Gentamicin disc 200 mcg	16, 5	16, 5	16.5	NT	NT	NT		

Table 3. Zone of Inhibition Results for Staphylococcus aureus

^a Available zone interpretation of Susceptible (S) in accordance with Clinical Laboratory Standards Insitute Performance Standards for Antimicrobial Susceptibility Testing [70].

NT = not tested.

650mcg/mL; vancomycin: 3-mm beads 670mcg/mL, 6-mm beads 590mcg/mL; rifampicin: 3-mm beads1900mcg/mL, 6-mm beads 1,600mcg/mL).

Antibiotic stability

Analysis of stability standards confirmed stability of the antibiotics at the chosen concentration over the 42-d sampling period.

Antibiotic efficacy

Results from the ZOI testing indicated that antimicrobial efficacy of all the antibiotics was unaffected after 42 d at 37° C in the loaded beads (Tables 3 and 4). The zones of inhibition observed around the beads tested were larger than those observed with the AST discs for each antibiotic.

Discussion

This study was intended to address experimental design and the clinical use of the material–antibiotic combinations in order to provide elution results of greater clinical relevance. The experimental parameters described above were intended to mimic a small bone defect/void of approximately 4mL in a relatively stable environment. The model does have some limitations. Whilst the chosen parameters are intended to mimic an in-vivo scenario in terms of quantity of material used, volume of eluent, and eluent exchange, the model does not take into account factors such as clot formation, which will have an effect on the diffusion of antibiotic into the surgical site, and protein binding [51], which will affect the antimicrobial efficacy of the antibiotics released into the extracellular matrix. Silverman et al. [52] attempted to mimic the in-vivo environment by determining the effect of clot formation around gentamicin-impregnated β -tricalcium phosphate granules on antibiotic elution, with results showing that clotted blood slowed drug release.

Common pathogens reported in orthopaedic infections are *Staphylococcus aureus* [53–55], *S. epidermidis* [55,56], coagulase-negative staphylococci [54], and *Pseudomonas aeruginosa* [54,55]. The eluted concentrations of all four antibiotics tested, for both the 3-mm and 6-mm beads, exceeded reported MICs for pathogens commonly observed in periprosthetic joint infections [57–68] for the 42-d study

Table 4. Zone of Inhibition Results for Staphylococcus epidermidis

	Zone size (mm)						
		Total zone diameter including sample, edge of the bead, or control disk to the zone perimeter					
		Non-aged			Aged		
Tobramycin beads	28, 12	28, 11.4	28, 12	28.8, 12.7	28.5, 12.1	30, 12.7	
Vancomycin beads	22.3, 8	22.3, 8	23, 8	20.5, 7.4	20.5, 7.7	20.7, 7.7	
Rifampicin beads	46.19	46, 19.5	46. 19.5	44.6, 18.5	44, 18.7	44, 19	
Gentamicin beads	30, 11	30, 11.5	30.11	28.5, 11.5	28.5, 11.4	28.5, 11.7	
Unloaded beads (control)	No zone	No zone	No zone	No zone	No zone	No zone	
Tobramycin disc 30 mcg	26.2, 9	25, 9.3	25.5, 9.2	NT	NT	NT	
Vancomycin disc 30 mcg	17.5, 5.7	19.5, 6.1	18.5, 5.9	NT	NT	NT	
Rifampicin disc 5 mcg	$>$ 39, ^{a,b} 17.7	$>$ 39, ^{a,b} 16.7	$>$ 39 ^{,a,b} 16.5	NT	NT	NT	
Gentamicin disc 200 mcg	27.7, 11	27.7, 10.8	28, 11.5	NT	NT	NT	

^a Available zone interpretation of Susceptible (S) in accordance with Clinical Laboratory Standards Insitute Performance Standards for Antimicrobial Susceptibility Testing [70].

Zones starting to merge; therefore, impossible to measure accurately.

NT = not tested.

period. This suggests that the study material has potential for effective local antimicrobial therapy when placed in a stable environment for as long as 42 d. For surgical sites with higher fluid transfer, the elution period may be reduced.

Care should be taken when drawing comparisons of antibiotic elution between different studies, as the design of elution experiments can have a significant effect on the concentrations and duration of antibiotic release. Two studies that have investigated elution from a single bead of calcium sulfate show shorter duration of elution than was demonstrated by the results of this experiment. Miclau et al. [43] investigated the elution of tobramycin from individual beads of calcium sulfate containing 25,000mcg/bead and found that 17% of the antibiotic load was released in 24 h, with only trace amounts remaining at three weeks.

Wichelhaus et al. [20] investigated the elution of vancomycin, teicoplanin, gentamicin, and clindamycin from individual calcium sulfate beads. Initial release was especially high for gentamicin and clindamycin, at greater than 25,000mcg/bead within the first 24 h. Elution kinetics demonstrated an initial elution phase, with beads releasing approximately 45% of the glycopeptide antibiotic and about 80% of gentamicin and clindamycin within the first 24 h. A more gradual second phase was observed over a further 10 days.

Recently, Roberts et al. [69] reported elution of vancomycin from individual calcium sulfate beads for as long as 20 days from vancomycin-loaded beads and as long as 40 d from beads loaded with both vancomycin and tobramycin. The ability of the presence of tobramycin to prolong vancomycin elution was noted.

In comparison, results from this study demonstrate elution of gentamicin, tobramycin, vancomycin, and rifampicin in significant amounts for as long as 42 d. However, it must be noted that our elution results were from a larger number of beads per vial (a total combined weight of 3g) and a different sampling regimen than in many published elution studies, and therefore caution should be exercised when directly comparing results.

The molecular fingerprint of the antibiotics was measured using their mass and products of fragmentation. If they had degraded in any way, such as by oxidation or hydrolysis, the molecular fingerprint would change. Any structural change in the antibiotics would be unlikely to lead to identical ion breakup. No change was observed in the molecular fingerprints for the antibiotics for the duration of the elution experiment in both the elution samples and the antibiotic stability standards over the 42-d period of testing.

The Kirby-Bauer disc diffusion assay is used routinely to test bacterial sensitivity to antibiotics. The modification of this technique has been successful previously in determining the shelf-life of antibiotic-impregnated calcium sulfate beads [49]. The results of this previous study suggested that calcium sulfate beads containing either vancomycin or tobramycin, when stored at room temperature and ambient humidity, appeared to maintain their antimicrobial characteristics for at least 120 d. The disc diffusion data presented herein indicate that the antimicrobial efficacy of gentamicin, tobramycin, vancomycin, and rifampicin remained unchanged after combination with calcium sulfate and storage for 42 d at 37°C. The combined observations from the LC-MS analysis and the modified Kirby-Bauer assay demonstrated that the antibiotics eluted from the calcium sulfate beads were unchanged throughout the 42-d period and confirm that their antimicrobial efficacy was maintained.

An antimicrobial, or other therapeutic agent, can be present in a water-based delivery matrix in essentially three forms, all dependent on the relative hydrophilicity/hydrophobicity and solubility: (1) simply dissolved in the aqueous phase; (2) present as a solid dispersion throughout the matrix; or (3) adsorbed onto the surface of the solid component of the matrix. The differences in the elution profiles for each antibiotic tested here may be attributable to differences in their solubility in the calcium sulfate matrix. Differences were observed in the elution between the 3-mm and 6-mm beads. Relative elution of both vancomycin and rifampicin were different for the two beads sizes over the first 48 h of testing. Also, elution of gentamicin was maintained at a higher level for 6-mm beads for the first 28 d of testing. The differences in elution profiles are unclear and may be attributable to a number of factors. The 6-mm and 3-mm beads have different surface-to-volume ratios, with the smaller beads having a higher ratio by a factor of 8. Therefore, the 3-mm beads have a larger surface area and a reduced diffusion path for each antibiotic from the center to the surface of each bead. However, this must be balanced against the solubility of the antibiotic, its molecular weight, and its potential for binding to the calcium sulfate. Further studies are required to determine the mechanism of release kinetics for antibiotics from calcium sulfate.

Conclusions

The study data from the LC-MS analysis were confirmed by the ZOI results from the Kirby-Bauer analysis. The data presented here indicate that synthetic pharmaceutical-grade calcium sulfate may have useful application as a delivery matrix for the targeted local release of tobramycin, gentamicin, vancomycin, and rifampicin and may be an effective tool in the management of bone and soft-tissue infections. Calcium sulfate has the potential to deliver effective local antibiotic concentrations for a period of at least 42 d without affecting the chemical nature and antimicrobial efficacy of these antibiotics.

References

- 1. Su WY, Chen YC, Lin FH. A new type of biphasic calcium phosphate cement as a gentamicin carrier for osteomyelitis. [Evid Based Complement Alternat Med](http://online.liebertpub.com/action/showLinks?pmid=23662153) 2013; 2013:801374.
- 2. Sanders J, Mauffrey C. Long bone osteomyelitis in adults: Fundamental concepts and current techniques. [Orthopedics](http://online.liebertpub.com/action/showLinks?pmid=23672894&crossref=10.3928%2F01477447-20130426-07) 2013;36:368–375.
- 3. Maier GS, Roth KE, Andereya S, et al. Elution characteristics of gentamicin and vancomycin from synthetic bone graft substitutes. [Open Orthop J](http://online.liebertpub.com/action/showLinks?pmid=24285988&crossref=10.2174%2F1874325001307010624) 2013;7:624–629.
- 4. Kluin OS, van der Mei HC, Busscher HJ, Neut D. Biodegradable vs non-biodegradable antibiotic delivery devices in the treatment of osteomyelitis. [Expert Opin Drug Deliv](http://online.liebertpub.com/action/showLinks?pmid=23289645&crossref=10.1517%2F17425247.2013.751371) 2013;10:341–351.
- 5. Lipsky BA, Kuss M, Edmonds M, et al. Topical application of a gentamicin–collagen sponge combined with systemic antibiotic therapy for the treatment of diabetic foot infections of moderate severity: A randomized, controlled, multicenter clinical trial. [J Am Podiatr Med Assoc](http://online.liebertpub.com/action/showLinks?pmid=22659765&crossref=10.7547%2F1020223) 2012;102: 223–232.

LOCAL RELEASE OF ANTIBIOTICS 7

- 6. Hodgkiss-Harlow KD, Bandyk DF. Antibiotic therapy of aortic graft infection: Treatment and prevention recommendations. [Semin Vasc Surg](http://online.liebertpub.com/action/showLinks?pmid=22230673&crossref=10.1053%2Fj.semvascsurg.2011.10.013) 2011;24:191–198.
- 7. Kanellakopoulou K, Galanopoulos I, Soranoglou V, et al. Treatment of experimental osteomyelitis caused by methicillinresistant *Staphylococcus aureus* with a synthetic carrier of calcium sulphate (Stimulan) releasing moxifloxacin. [Int J](http://online.liebertpub.com/action/showLinks?pmid=19097865&crossref=10.1016%2Fj.ijantimicag.2008.09.008) [Antimicrob Agents](http://online.liebertpub.com/action/showLinks?pmid=19097865&crossref=10.1016%2Fj.ijantimicag.2008.09.008) 2009;33:354–359.
- 8. Wahl P, Livio F, Jacobi M, et al. Wound fluid and serum concentrations of vancomycin after local therapy with calcium sulphate as carrier material. J Bone Joint Surg 2012; 94B:79.
- 9. Wahl P, Livio F, Jacobi M, et al. Systemic exposure to tobramycin after local antibiotic treatment with calcium sulphate as carrier material. [Arch Orthop Trauma Surg](http://online.liebertpub.com/action/showLinks?pmid=20938669&crossref=10.1007%2Fs00402-010-1192-2) 2011;131:657–662.
- 10. Noor S, Bridgeman P, David M, et al. The use Osteoset-T in the treatment of chronic osteomyelitis of the tibia following exogenous trauma: A review of 22 patients at a regional trauma centre. J Bone Joint Surg 2013;95B:4.
- 11. Winkler H. Rationale for one-stage exchange of infected hip replacement using uncemented implants and antibiotic impregnated bone graft. [Int J Med Sci](http://online.liebertpub.com/action/showLinks?pmid=19834590&crossref=10.7150%2Fijms.6.247) 2009;6:247–252.
- 12. Garvin KL, Hanssen AD. Infection after total hip arthroplasty: Past, present, and future. J Bone Joint Surg 1995; 77A:1576–1588.
- 13. Cabrita HB, Croci AT, Camargo OP, Lima AL. Prospective study of the treatment of infected hip arthroplasties with or without the use of an antibiotic-loaded cement spacer. [Clinics \(Sao Paulo\)](http://online.liebertpub.com/action/showLinks?pmid=17505692&crossref=10.1590%2FS1807-59322007000200002) 2007;62:99–108.
- 14. Buchholz HW, Engelbrecht H. [Depot effects of various antibiotics mixed with Palacos resins] (Ger). [Chirurg](http://online.liebertpub.com/action/showLinks?pmid=5487941) 1970; 41:511–515.
- 15. Regis D, Sandri A, Samaila E, et al. Release of gentamicin and vancomycin from preformed spacers in infected total hip arthroplasties: Measurement of concentrations and inhibitory activity in patients' drainage fluids and serum. [ScientificWorldJournal](http://online.liebertpub.com/action/showLinks?pmid=24174916&crossref=10.1155%2F2013%2F752184) 2013;2013:752184.
- 16. Gitelis S, Brebach GT. The treatment of chronic osteomyelitis with a biodegradable antibiotic-impregnated implant. [J Orthop Surg \(Hong Kong](http://online.liebertpub.com/action/showLinks?pmid=12401922)) 2002;10:53–60.
- 17. van de Belt H, Neut D, Schenk W, et al. Infection of orthopedic implants and the use of antibiotic-loaded bone cements: A review. [Acta Orthop Scand](http://online.liebertpub.com/action/showLinks?pmid=11817870&crossref=10.1080%2F000164701317268978) 2001;72:557–571.
- 18. Anagnostakos K, Hitzler P, Pape D, et al. Persistence of bacterial growth on antibiotic-loaded beads: Is it actually a problem? [Acta Orthop](http://online.liebertpub.com/action/showLinks?pmid=18484259&crossref=10.1080%2F17453670710015120) 2008;79:302–307.
- 19. Neut D, van de Belt H, van Horn JR, et al. Residual gentamicinrelease from antibiotic-loaded polymethylmethacrylate beads after 5 years of implantation. [Biomaterials](http://online.liebertpub.com/action/showLinks?pmid=12593965&crossref=10.1016%2FS0142-9612%2802%2900614-2) 2003;24:1829–1831.
- 20. Wichelhaus TA, Dingeldein E, Rauschmann M, et al. Elution characteristics of vancomycin, teicoplanin, gentamicin and clindamycin from calcium sulphate beads. [J](http://online.liebertpub.com/action/showLinks?pmid=11418521&crossref=10.1093%2Fjac%2F48.1.117) [Antimicrob Chemother](http://online.liebertpub.com/action/showLinks?pmid=11418521&crossref=10.1093%2Fjac%2F48.1.117) 2001;48:117–119.
- 21. Mousset B, Benoit MA, Delloye C, et al. Biodegradable implants for potential use in bone infection: An in vitro study of antibiotic-loaded calcium sulphate. [Int Orthop](http://online.liebertpub.com/action/showLinks?pmid=7558491&crossref=10.1007%2FBF00181861) 1995;19:157–161.
- 22. Kuiper JW, Brohet RM, Wassink S, et al. Implantation of resorbable gentamicin sponges in addition to irrigation and debridement in 34 patients with infection complicating total hip arthroplasty. [Hip Int](http://online.liebertpub.com/action/showLinks?pmid=23397196&crossref=10.5301%2FHIP.2013.10612) 2013;23:173-180.
- 23. Chen DW, Liao JY, Liu SJ, Chan EC. Novel biodegradable sandwich-structured nanofibrous drug-eluting membranes

for repair of infected wounds: An in vitro and in vivo study. [Int J Nanomedicine](http://online.liebertpub.com/action/showLinks?pmid=22359454) 2012;7:763–771.

- 24. El-Husseiny M, Patel S, MacFarlane RJ, Haddad FS. Biodegradable antibiotic delivery systems. [J Bone Joint Surg](http://online.liebertpub.com/action/showLinks?crossref=10.1302%2F0301-620X.93B2.24933) 2011;93B:151–157.
- 25. McKee MD, Li-Bland EA, Wild LM, Schemitsch EH. A prospective, randomized clinical trial comparing an antibiotic-impregnated bioabsorbable bone substitute with standard antibiotic-impregnated cement beads in the treatment of chronic osteomyelitis and infected nonunion. [J Orthop Trauma](http://online.liebertpub.com/action/showLinks?pmid=20657257&crossref=10.1097%2FBOT.0b013e3181df91d9) 2010;24:483–490.
- 26. McKee MD, Wild LM, Schemitsch EH, Waddell JP. The use of an antibiotic-impregnated, osteoconductive, bioabsorbable bone substitute in the treatment of infected long bone defects: Early results of a prospective trial. [J Orthop](http://online.liebertpub.com/action/showLinks?pmid=12368641&crossref=10.1097%2F00005131-200210000-00002) [Trauma](http://online.liebertpub.com/action/showLinks?pmid=12368641&crossref=10.1097%2F00005131-200210000-00002) 2002;16:622–627.
- 27. Swords K, Martinez DR, Lockhart JL, Carrion R. A preliminary report on the usage of an intracorporal antibiotic cast with synthetic high purity $CaSO₄$ for the treatment of infected penile implant. [J Sex Med](http://online.liebertpub.com/action/showLinks?pmid=23347377&crossref=10.1111%2Fjsm.12060) 2013;10:1162–1169.
- 28. Weiss BD, Weiss EC, Haggard WO, et al. Optimized elution of daptomycin from polymethylmethacrylate beads. [Antimicrob Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=18955530&crossref=10.1128%2FAAC.00258-08) 2009;53:264–266.
- 29. Squire MW, Ludwig BJ, Thompson JR, et al. Premixed antibiotic bone cement: an in vitro comparison of antimicrobial efficacy. [J Arthroplast](http://online.liebertpub.com/action/showLinks?pmid=18617361&crossref=10.1016%2Fj.arth.2008.03.014) 2008;23:110–114.
- 30. McLaren RL, McLaren AC, Vernon BL. Generic tobramycin elutes from bone cement faster than proprietary tobramycin. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=18340503&crossref=10.1007%2Fs11999-008-0199-2) 2008;466:1372–1376.
- 31. McLaren AC, McLaren SG, Hickmon MK. Sucrose, xylitol, and erythritol increase PMMA permeability for depot antibiotics. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=17549030&crossref=10.1097%2FBLO.0b013e31811f350d) 2007;461:60–63.
- 32. Nelson CL, Griffin FM, Harrison BH, Cooper RE. In vitro elution characteristics of commercially and noncommercially prepared antibiotic PMMA beads. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=1395310) 1992;(284):303–309.
- 33. Perry AC, Rouse MS, Khaliq Y, et al. Antimicrobial release kinetics from polymethylmethacrylate in a novel continuous flow chamber. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=12360007&crossref=10.1097%2F00003086-200210000-00009) 2002;(403):49– 53.
- 34. Phillips H, Boothe DM, Shofer F, et al. In vitro elution studies of amikacin and cefazolin from polymethylmethacrylate. [Vet Surg](http://online.liebertpub.com/action/showLinks?pmid=17461953&crossref=10.1111%2Fj.1532-950X.2007.00262.x) 2007;36:272–278.
- 35. Schiefer UR, Heiss C, Dingeldein E, et al. [Elution kinetics and antimicrobial effects of gentamicin- and clindamycinloaded bone cements in vitro] (Ger). [Z Orthop Unfall](http://online.liebertpub.com/action/showLinks?pmid=18324589&crossref=10.1055%2Fs-2007-989301) 2008;146:92–98.
- 36. Urabe K, Naruse K, Hattori H, et al. In vitro comparison of elution characteristics of vancomycin from calcium phosphate cement and polymethylmethacrylate. [J Orthop Sci](http://online.liebertpub.com/action/showLinks?pmid=19997827&crossref=10.1007%2Fs00776-009-1397-9) 2009;14:784–793.
- 37. Samuel S, Mathew BS, Veeraraghavan B, et al. In vitro study of elution kinetics and bio-activity of meropenemloaded acrylic bone cement. [J Orthop Traumatol](http://online.liebertpub.com/action/showLinks?pmid=22461001&crossref=10.1007%2Fs10195-012-0191-1) 2012;13: 131–136.
- 38. Watts AE, Nixon AJ, Papich MG, et al. In vitro elution of amikacin and ticarcillin from a resorbable, self-setting, fiber reinforced calcium phosphate cement. [Vet Surg](http://online.liebertpub.com/action/showLinks?pmid=21545461&crossref=10.1111%2Fj.1532-950X.2011.00831.x) 2011;40:563–570.
- 39. Atilla A, Boothe HW, Tollett M, et al. In vitro elution of amikacin and vancomycin from impregnated plaster of Paris beads. [Vet Surg](http://online.liebertpub.com/action/showLinks?pmid=20704692) 2010;39:715–721.
- 40. Kanellakopoulou K, Panagopoulos P, Giannitsioti E, et al. In vitro elution of daptomycin by a synthetic crystallic

semihydrate form of calcium sulfate, [Stimulan. Antimicrob](http://online.liebertpub.com/action/showLinks?pmid=19398646&crossref=10.1128%2FAAC.01490-08) [Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=19398646&crossref=10.1128%2FAAC.01490-08) 2009;53:3106–3107.

- 41. Panagopoulos P, Tsaganos T, Plachouras D, et al. In vitro elution of moxifloxacin and fusidic acid by a synthetic crystallic semihydrate form of calcium sulphate (Stimulan). [Int J Antimicrob Agents](http://online.liebertpub.com/action/showLinks?pmid=18790611&crossref=10.1016%2Fj.ijantimicag.2008.06.029) 2008;32:485–487.
- 42. Parker AC, Smith JK, Courtney HS, Haggard WO. Evaluation of two sources of calcium sulfate for a local drug delivery system: A pilot study. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=21553170&crossref=10.1007%2Fs11999-011-1911-1) 2011;469:3008–3015.
- 43. Miclau T, Dahners LE, Lindsey RW. In vitro pharmacokinetics of antibiotic release from locally implantable materials. [J Orthop Res](http://online.liebertpub.com/action/showLinks?pmid=8410461&crossref=10.1002%2Fjor.1100110503) 1993;11:627–632.
- 44. McLaren AC, McLaren SG, Nelson CL, et al. The effect of sampling method on the elution of tobramycin from calcium sulfate. [Clin Orthop Relat Res](http://online.liebertpub.com/action/showLinks?pmid=12360008&crossref=10.1097%2F00003086-200210000-00010) 2002;(403):54–57.
- 45. Cierny G III, DiPasquale D. Comparing OsteoSet and Stimulan as antibiotic-loaded, calcium sulfate beads in the management of musculoskeletal infection. Presented at the 19th Annual Open Scientific Meeting of the Musculoskeletal Infection Society,; 7–8th August 2009, San Diego, CA.
- 46. Cai X, Han K, Cong X, et al. The use of calcium sulfate impregnated with vancomycin in the treatment of open fractures of long bones: A preliminary study. Orthopedics 2010:152–157.
- 47. Patwardhan S, Shyam AK, Mody RA, et al. Reconstruction of bone defects after osteomyelitis with nonvascularized fibular graft: A retrospective study in twenty-six children. [J](http://online.liebertpub.com/action/showLinks?crossref=10.2106%2FJBJS.K.01338) [Bone Joint Surg](http://online.liebertpub.com/action/showLinks?crossref=10.2106%2FJBJS.K.01338) 2013;95A:e561–e566, S1.
- 48. Bauer AW, Kirby WM, Sherris JC, Turck M. Antibiotic susceptibility testing by a standardized single disk method. [Am J Clin Pathol](http://online.liebertpub.com/action/showLinks?pmid=5325707) 1966;45:493–496.
- 49. Armstrong DG, Stephan KT, Espensen EH, et al. What is the shelf life of physician-mixed antibiotic-impregnated calcium sulfate pellets? [J Foot Ankle Surg](http://online.liebertpub.com/action/showLinks?pmid=14566723&crossref=10.1016%2FS1067-2516%2803%2900307-7) 2003;42:302–304.
- 50. Boyle VJ, Fancher ME, Ross RW Jr. Rapid, modified Kirby-Bauer susceptibility test with single, highconcentration antimicrobial disks. [Antimicrob Agents](http://online.liebertpub.com/action/showLinks?pmid=4790600&crossref=10.1128%2FAAC.3.3.418) [Chemother](http://online.liebertpub.com/action/showLinks?pmid=4790600&crossref=10.1128%2FAAC.3.3.418) 1973;3:418–424.
- 51. Schmidt S, Rock K, Sahre M, et al. Effect of protein binding on the pharmacological activity of highly bound antibiotics. [Antimicrob Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=18779351&crossref=10.1128%2FAAC.00427-08) 2008;52:3994–4000.
- 52. Silverman LD, Lukashova L, Herman OT, et al. Release of gentamicin from a tricalcium phosphate bone implant. [J Orthop Res](http://online.liebertpub.com/action/showLinks?pmid=17034052&crossref=10.1002%2Fjor.20284) 2007;25:23–29.
- 53. Saadatian-Elahi M, Teyssou R, Vanhems P. *Staphylococcus aureus*, the major pathogen in orthopaedic and cardiac surgical site infections: A literature review. [Int J Surg](http://online.liebertpub.com/action/showLinks?pmid=17561463&crossref=10.1016%2Fj.ijsu.2007.05.001) 2008;6:238–245.
- 54. Geipel U. Pathogenic organisms in hip joint infections. [Int J](http://online.liebertpub.com/action/showLinks?pmid=19834588&crossref=10.7150%2Fijms.6.234) [Med Sci](http://online.liebertpub.com/action/showLinks?pmid=19834588&crossref=10.7150%2Fijms.6.234) 2009;6:234–240.
- 55. Arciola CR, An YH, Campoccia D, et al. Etiology of implant orthopedic infections: A survey on 1027 clinical isolates. [Int J Artif Organs](http://online.liebertpub.com/action/showLinks?pmid=16353115) 2005;28:1091–1100.
- 56. Antoci \overline{V} Jr, Adams CS, Parvizi J, et al. The inhibition of *Staphylococcus epidermidis* biofilm formation by vancomycin-modified titanium alloy and implications for the treatment of periprosthetic infection. [Biomaterials](http://online.liebertpub.com/action/showLinks?pmid=18814909&crossref=10.1016%2Fj.biomaterials.2008.08.016) 2008;29:4684–4690.
- 57. Lowy FD, Walsh JA, Mayers MM, et al. Antibiotic activity in vitro against methicillin-resistant *Staphylococcus epidermidis* and therapy of an experimental infection. [Anti](http://online.liebertpub.com/action/showLinks?pmid=259421&crossref=10.1128%2FAAC.16.3.314)[microb Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=259421&crossref=10.1128%2FAAC.16.3.314) 1979;16:314–321.
- 58. Sabath LD, Garner C, Wilcox C, Finland M. Susceptibility of *Staphylococcus aureus* and *Staphylococcus epidermidis* to 65 antibiotics. [Antimicrob Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=938025&crossref=10.1128%2FAAC.9.6.962) 1976;9:962– 969.
- 59. Tam VH, Kabbara S, Vo G, et al. Comparative pharmacodynamics of gentamicin against *Staphylococcus aureus* and *Pseudomonas aeruginosa*. [Antimicrob Agents Che](http://online.liebertpub.com/action/showLinks?pmid=16870751&crossref=10.1128%2FAAC.01165-05)[mother](http://online.liebertpub.com/action/showLinks?pmid=16870751&crossref=10.1128%2FAAC.01165-05) 2006;50:2626–2631.
- 60. Vandenesch F, Naimi T, Enright MC, et al. Communityacquired methicillin-resistant *Staphylococcus aureus* carrying Panton-Valentine leukocidin genes: Worldwide emergence. [Emerg Infect Dis](http://online.liebertpub.com/action/showLinks?pmid=12967497&crossref=10.3201%2Feid0908.030089) 2003;9:978–984.
- 61. Britt MR, Garibaldi RA, Wilfert JN, Smith CB. In vitro activity of tobramycin and gentamicin. [Antimicrob Agents](http://online.liebertpub.com/action/showLinks?pmid=4790564&crossref=10.1128%2FAAC.2.3.236) [Chemother](http://online.liebertpub.com/action/showLinks?pmid=4790564&crossref=10.1128%2FAAC.2.3.236) 1972;2:236–241.
- 62. Day CA, Marceau-Day ML, Day DF. Increased susceptibility of *Pseudomonas aeruginosa* to ciprofloxacin in the presence of vancomycin. [Antimicrob Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=8285646&crossref=10.1128%2FAAC.37.11.2506) 1993;37:2506–2508.
- 63. Kawano J, Shimizu A, Saitoh Y, et al. Isolation of methicillin-resistant coagulase-negative staphylococci from chickens. [J Clin Microbiol](http://online.liebertpub.com/action/showLinks?pmid=8862560) 1996;34:2072–2077.
- 64. Qu Y, Daley AJ, Istivan TS, et al. Antibiotic susceptibility of coagulase-negative staphylococci isolated from very low birth weight babies: Comprehensive comparisons of bacteria at different stages of biofilm formation. [Ann Clin](http://online.liebertpub.com/action/showLinks?pmid=20504376&crossref=10.1186%2F1476-0711-9-16) [Microbiol Antimicrob](http://online.liebertpub.com/action/showLinks?pmid=20504376&crossref=10.1186%2F1476-0711-9-16) 2010;9:16.
- 65. Rybak MJ, Cappelletty DM, Moldovan T, et al. Comparative in vitro activities and postantibiotic effects of the oxazolidinone compounds eperezolid (PNU-100592) and linezolid (PNU-100766) versus vancomycin against *Staphylococcus aureus*, coagulase-negative staphylococci, *Enterococcus faecalis*, and *Enterococcus faecium*. [Anti](http://online.liebertpub.com/action/showLinks?pmid=9517963&crossref=10.1093%2Fjac%2F42.6.721)[microb Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=9517963&crossref=10.1093%2Fjac%2F42.6.721) 1998;42:721–724.
- 66. Fowler CE, Soothill JS, Oakes L. MICs of rifampicin and chloramphenicol for mucoid *Pseudomonas aeruginosa* strains are lower when human lactoferrin is present. [J An](http://online.liebertpub.com/action/showLinks?pmid=9462441&crossref=10.1093%2Fjac%2F40.6.877)[timicrob Chemother](http://online.liebertpub.com/action/showLinks?pmid=9462441&crossref=10.1093%2Fjac%2F40.6.877) 1997;40:877–879.
- 67. Kernt K, Martinez MA, Bertin D, et al. A clinical comparison of two formulations of tobramycin 0.3% eyedrops in the treatment of acute bacterial conjunctivitis. [Eur J](http://online.liebertpub.com/action/showLinks?pmid=16167284) [Ophthalmol](http://online.liebertpub.com/action/showLinks?pmid=16167284) 2005;15:541–549.
- 68. Young LS, Hewitt WL. Activity of five aminoglycoside antibiotics in vitro against gram-negative bacilli and *Staphylococcus aureus*. [Antimicrob Agents Chemother](http://online.liebertpub.com/action/showLinks?pmid=4793881&crossref=10.1128%2FAAC.4.6.617) 1973; 4:617–625.
- 69. Roberts R, McConoughey SJ, Calhoun JH. Size and composition of synthetic calcium sulfate beads influence dissolution and elution rates in vitro. [J Biomed Mater Res B](http://online.liebertpub.com/action/showLinks?pmid=24155136&crossref=10.1002%2Fjbm.b.33045) [Appl Biomater](http://online.liebertpub.com/action/showLinks?pmid=24155136&crossref=10.1002%2Fjbm.b.33045) 2013;102:667–673.
- 70. Clinical Laboratory Stamdard Institute. Performance Standards for Antimicrobial Susceptibility Testing; Twenty-Second Informational Supplement. CLSI document M100-S22. Wayne, PA: CLSI; 2012.

Address correspondence to: *Dr. Sean S. Aiken Biocomposites Ltd, Keele Science Park Keele, Staffordshire, ST5 5NL, United Kingdom*

E-mail: sa@biocomposites.com